

## Information and questionnaire for the technical specification of tube expanding tools and spare parts

**Sender:**

Company: \_\_\_\_\_ Surname / forename: \_\_\_\_\_  
 Street: \_\_\_\_\_ Post code / town: \_\_\_\_\_  
 Phone: \_\_\_\_\_ Fax: \_\_\_\_\_  
 E-Mail: \_\_\_\_\_

Please call me back!

Tube outer diameter "d": \_\_\_\_\_ inch      Tube wall thickness "s": \_\_\_\_\_ inch  
 Tube material: \_\_\_\_\_      Number of tubes: \_\_\_\_\_ pieces  
 Straight tubes:       yes     no      U-tubes:       yes     no  
 Expanded connection:       yes     no      Welded / expanded connection:  yes     no  
 Expanded / welded connection:  yes     no

Desired final tube expansion: \_\_\_\_\_ %      Calculation method: \_\_\_\_\_  
 Hole "D": \_\_\_\_\_ inch      Tube sheet thickness "B": \_\_\_\_\_ inch  
 Tube sheet material: \_\_\_\_\_

Cladding side:      Pressure: \_\_\_\_\_ inch / Temperature: \_\_\_\_\_ °C / Medium: \_\_\_\_\_  
 Tube side:      Pressure: \_\_\_\_\_ inch / Temperature: \_\_\_\_\_ °C / Medium: \_\_\_\_\_

Pressure: \_\_\_\_\_ bar  
 Depth of the prechamber "T": \_\_\_\_\_ inch      Smallest distance "a": \_\_\_\_\_ inch  
 Usable depth "NT": \_\_\_\_\_ inch      Required rolling width "WB": \_\_\_\_\_ inch  
 Tube flush:       yes     no

Tube projection "v": \_\_\_\_\_ inch      Tube recess "r": \_\_\_\_\_ inch  
 Flange angle single-sided "e": \_\_\_\_\_ °      Total flange angle "2e": \_\_\_\_\_ °  
 Length of front parabola: \_\_\_\_\_ inch      Length of rear parabola: \_\_\_\_\_ inch  
 Division: \_\_\_\_\_ inch

**Additional details for groove plunge-cutting device:**

Distance front / 1st groove "C": \_\_\_\_\_ inch      Groove width "E": \_\_\_\_\_ inch  
 Groove depth "G": \_\_\_\_\_ inch      Distance groove / groove "F": \_\_\_\_\_ inch

**> > Please turn the page!!**

**Remarks:**

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**Just fill in and send back to us. The quickest way is by fax:**

**Fax: + 49 (0) 9733 / 81 81 - 81**

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